

Date: Monday, 05/03/2007 12:34:27 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 30993		
Estimate Number	: 10256		
P.O. Number	: <i>N/A</i>	Part Number	: D22303
This Issue	: 05/03/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2230 REV F
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 01/03/2007 Type : MACHINED PARTS	Drawing Revision	: F
Previous Run	: 30545	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 03/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1,000 Um: Each
Comment	: Est D 00.05.18 Added inspection level 8, and removed P/O for powder coat EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total : 71.7150 f(s)  
Lug Extrusion  
D2423  
Batch: *B 30062*

2.0	BAND SAW	BAND SAW
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Comment: Band Saw  
Cut D2423 extrusion to 0.82"  
Batch: \_\_\_\_\_

3.0	PG	PURCHASING
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Comment: PURCHASING  
Issue P/O *BLKT00001*  
Possible Supplier : Metec  
Machine per Drwg D2230 Rev. F

*30 - June 12, 2007*  
*124 - June 15, 2007*  
*60 - June 18, 2007*  
*206 - June 26, 2007*  
*209 - July 10, 2007*  
*220 - Aug 27, 2007*  
*178 - Aug 31, 2007*

*[Signature]*  
*07/08/07*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Receive & Inspect for transit damage

*[Signature]*  
*07/08/07*  
*(178)*

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 30993

Part Number: D22303

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*counted*  
*EP 07/09/05*  
*(178)*

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE.1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and deburr rough edges after tumbling

*W/A*

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

*M-H*  
*07/09/06*  
*(178X)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*M-H*  
*07/09/06*  
*(178X)*

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

*M 105068*  
*BR*  
*07-09-06*  
*(178)*

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COATINSPECT POWDER COAT

*M-H*  
*07/09/06*  
*(178X)*

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*EP*  
*07/09/11*  
*(178)*

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/09/11*  
*(178)*

Job Completion

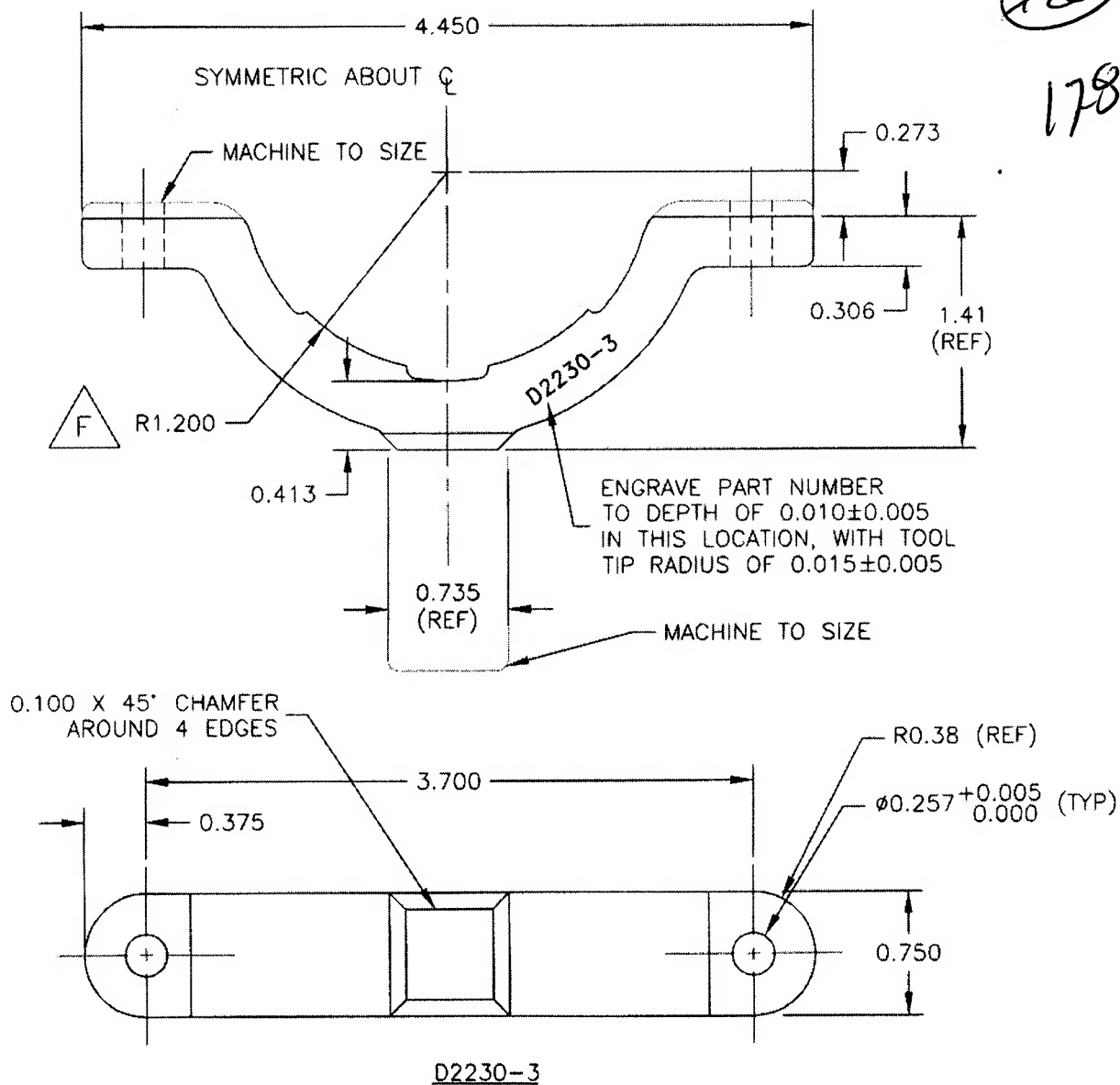


*W*  
*07-09-11*



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2230	REV. F SHEET 2 OF 2
DATE 99.12.13		TITLE MOUNTING LUG	SCALE 1:1

RELEASED  
79.12.21 DS



MAKE FROM EXTRUSION D2423  
BREAK ALL EDGES 0.000-0.015  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE ONLY

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
178	D2230-3	Lug	BLKT0001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shiggi Valz

Vankleek Hill, August 31, 2007

